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产品选型手册

Product Selectionmanual

引领创新 / 实现精彩飞跃

LEADING INNOVATION TO ACHIEVE A WONDERFUL LEAP

















Brand Reputation

生产方面

专业的生产团队保障产品的质量稳定;丰富的供应资源确保产品的性价比高;完善的物流配套保障产品的及时性强。

技术方面

资深的产品开发人员及时地根据市场需求开发适应市场的产品,专业的生产工艺人员, 完善产品外形及制造工艺,使产品的外观及品质更胜一筹,从业多年的技术服务人员能 提供专业的综合解决方案,使产品在使用中解决了用户的后顾之忧。

服务方面

提供技术交流服务 产品定制化服务





ABOUT

关于惠铭 HUIMING

温州惠铭自动化科技有限公司成立于2017年11月,注册资金500万元,位于"中国电器之都"——温州柳市,是以自动化技术为核心,致力于数字化高端检测、装配设备制造的高技术企业,在工业机器人、智能物流、自动化成套装备、激光技术装备、智能检测系统、节能环保装备等领域呈产业群组化发展。

惠铭具有丰富的自动化开发、设计和集成经验,以解决客户压力和挑战为己任,定制化解决实际需求,帮助客户实现数字化转型升级,为客户赢得竞争优势,创造价值。现已与上海巢安、现代重工、俊朗、加西亚、捷利、菲思等国内众多知名企业建立持续稳定的合作关系,同时远销到伊朗、沙特、印度、阿尔及利亚等国家和地区,产品及服务赢。

惠铭自动化线涵盖工厂信息化、数字化、产品自动装配、在线质量检测与分选、图形图像处理、工业激光技术装备应用和工控系统集成等产品数字化设计、制造与装备自动化,其中部分核心产品达到国内先进水平。

公司立足自主创新,形成了以独有技术、核心零部件、领先产品及完整的行业系统解决方案为一体的完整产业链。公司通过技术与制造的结合,技术与行业的结合,为客户提供先进的产品及服务,全方位的满足各行业对自动化技术的需求。

©Wenzhou Huiming Automation Technology Co., LTD., founded in November 2017, with a registered capital of 5 million yuan, is located in the "electrical appliance capital of China" – Wenzhou Liuzhou. It is a high-tech enterprise with automation technology as the core and committed to digital high-end testing and assembly equipment manufacturing. In the industrial robot, intelligent logistics, automation complete sets of equipment, laser technology equipment, intelligent detection system, energy conservation and environmental protection equipment and other fields of industrial group development.

©Huiming has rich experience in automation development, design and integration. We take solving customers' pressure and challenges as our own responsibility, customize to solve actual needs, help customers realize digital transformation and upgrading, win competitive advantages for customers, and create value. Now we have established continuous and stable cooperative relations with many famous domestic enterprises such as Shanghai Chaoan, Hyundai Heavy Industries, Junlang, Garcia, Jili, Feisi, and exported to Iran, Saudi Arabia, India, Algeria and other countries and regions. Our products and services are winning.

©Huiming Automation line covers the digital design, manufacturing and equipment automation of factory information, digitization, automatic product assembly, online quality inspection and sorting, graphics and image processing, industrial laser technology and equipment application and industrial control system integration, and some of the core products have reached the domestic advanced level.

©Based on independent innovation, the company has formed a complete industrial chain integrating unique technology, core components, leading products and complete industry system solutions. The company through the combination of technology and manufacturing, the combination of technology and industry, to provide customers with advanced products and services, a full range of industries to meet the needs of automation technology.

















OPTIMIZATION

品质优化 QUALITY

工欲善其事,必先利其器。精良的设备是提高产品质量的可靠保证。公司在高速发展过程中,本着"技术先进、质量保证"的原则。集优秀技术之精华,博采众长,择优技术改造,使生产力不断攀升,成为同行企业的排头兵。

我们坚持把高质量的材料,先进的技术,严格的制造标准紧密结合在一起。我们关注着用户的体验,非常清楚用户对产品质量及可靠性的要求越来越高,所以在我们产品中最重视的就是质量。

If a worker wants to do a good job, he must first sharpen his tools. Sophisticated equipment is a reliable guarantee to improve the quality of products. The company in the process of rapid development, in line with the principle of "advanced technology, quality assurance". Set the essence of excellent technology, learn from others, choose the best technology transformation, so that the productivity continues to rise, become the vanguard of the peer enterprises. We insist on high quality materials, advanced technology, strict manufacturing standards closely together. We pay attention to the user experience, and we are very clear that users have higher and higher requirements for product quality and reliability, so the most important thing in our products is quality.

ADVANCED

先进设备 EQUIPMENT

公司不断引进国内外最先进人制造工艺、技术设备,领先行业采用自动流水线作业,工序专业化,注重对产品研发的投入和科技人才的培养,并具备严密的制造量控制,严格把控生产工序的每一个细节,精益求精,追求完美。

公司对工艺质量部门在进行过程策划时,对影响过程质量的人、机、科、环、法、检测等因素,实行强有力的预监控。树立"对质量一丝不苟"的质量观点,从而确保了产品的生产和服务过程自始至终处于受控状态。

The company continues to introduce the most advanced manufacturing process, technology and equipment at home and abroad, leading the industry to adopt automatic assembly line operation, process specialization, pay attention to the investment in product research and development and the training of scientific and technological talents, and has a strict manufacturing quantity control, strict control of every detail of the production process, excellence, the pursuit of perfection. During the process planning of the process quality department, the company carries out strong pre-monitoring on the factors affecting the process quality, such as human, machine, science, environment, law and inspection. Establish a quality perspective of "meticulous quality", thus ensuring that the production and service process of the product is under control from beginning to end.

FIRST CLASS

研发团队 TEARN

公司一直在不断创新,坚持让产品跟上时代的步伐,公司的研发团队经验非常足,产品设计以及产品研发上,公司都力求完美,满足消费者不同的需求,公司研发团队一直在努力。一流的制造能力,专属的研发团队,不受制于人的技术,这才是公司不断强大的核心。

品质为本,诚信经营,科技与设备的精妙结合缔造了公司坚实的品质基础。稳定的员工团队、精细的生产管理、规范的作业流程,公司实现了高效、稳定的生产。公司制定了完善的品质管理流程,对各环节都进行严密监控,保证了产品质量的稳定可控。

The company has been constantly innovating, insisting on keeping products up with the pace of The Times, the company's R & D team experience is very sufficient, product design and product development, the company is striving to perfect, to meet the different needs of consumers, the company's R & D team has been working hard. First-class manufacturing capacity, exclusive research and development team, not subject to others' technology, this is the core of the company's continuous strength. Quality based, integrity management, the exquisite combination of technology and equipment to create a solid quality foundation of the company. Stable staff team, fine production management, standardized operation process, the company has achieved efficient and stable production. The company has developed a perfect quality management process and closely monitored each link to ensure the stability and control of product quality.







CORE Values

在业使命 CORPORATE MISSION 为客户提供高品质产品和解决方案, 为灵工打造实现自我价值的平台 To provide customers with high quality products and solutions, Create a platform for employees to realize their own value 企业愿景 ENTERPRISE VISION 依靠点点滴滴模而不舍的艰苦追求, 成为行业内有影响力受人尊敬的优秀企业 With a little bit of perseverance and hard work To become an influential and respected enterprise in the industry









荣誉资质



01	断路器(MCB)自动装配生产线 AUTOMATIC CIRCUIT BREAKER (MCB) ASSEMBLY LINE
02	小型断路器自动检测生产线 MINI CIRCUIT BREAKER AUTOMATIC DETECTION PRODUCTION LINE
03	漏电断路器自动检测生产线 AUTOMATIC DETECTION PRODUCTION LINE OF LEAKAGE CIRCUIT BREAKER
04	自动延时特性测试单元 Automatic delay characteristic test unit
05	自动穿钉铆合单元 Automatic stitching and riveting unit
06	自动喷码单元 Automatic injet code unit
07	自动封盖组装单元 Automatic cap assembly unit
08	自动翻转竖立/侧面移印单元 Automatic flip erect/side pad printing unit
09	自动两边侧面移印单元 AUTOMATIC TWO SIDE PAD PRINTING UNIT
10	自动瞬时动作特性检测单元 Automatic instantaneous action characteristic detection unit
11	自动正面移印单元 AUTOMATIC FRONT PAD PRINTING UNIT
12	自动通断、耐压特性检测单元 Automatic on – off and pressure resistance testing unit
13	自动卡扣装配单元 AUTOMATIC BUCKLE ASSEMBLY UNIT
14	小型断路器静触头+银点自动焊接单元 Mini circuit breaker static contact + silver point automatic welding unit
15	小型断路器自动冲杠杆单元 Mini circuit breaker automatic punching lever unit
16	小型断路器双金支架自动焊接单元 Mini circuit breaker double gold bracket automatic welding unit
17	小型断路器动触头自动焊接单元 Automatic welding unit of mini circuit breaker moving contact
18	小型断路器线圈自动焊接单元 Small circuit breaker coil automatic welding unit
19	小型断路器静组件自动焊接单元 Mini circuit breaker static component automatic welding unit
20	小型断路器标准特性测试单元 Miniature circuit breaker standard characteristic test unit
21	塑壳断路器瞬时/延时测试单元 MCCB INSTANTANEOUS DELAY TEST UNIT
21	塑壳断路器标准测试/温升测试单元 MCCB standard test/temperature rise test unit
22	小型断路器半自动延时特性检测单元 Small circuit breaker semi-automatic delay characteristic detection unit
22	小型断路器瞬时/延时特性人工检测单元 Miniature circuit breaker instantaneous/delay characteristic manual detection unit



PRODUCT 产品目录 CATALOG







AUTOMATIC CIRCUIT BREAKER (MCB) ASSEMBLY LINE

断路器(MCB) 自动装配生产线 产线具外壳自动上料开盖、自动组装上下片、导磁板、手 柄组件、主弹簧、跳扣、锁扣、粗 轴、细轴、静触头组 件、灭弧室等零部件,各工序CCD检测、自动合格和不合 格区分、实时监 控、数据自动存储、设备与MES/ERP等 系统联网、参数任意配方、能源分析和管理、远程操作 和 运维、大数据平台集成对接等功能,可与小型断路器自动 检测生产线链接。

Production line with shell automatic feeding open cover, automatic assembly of upper and lower plate, magnetic guide plate, handle assembly, main spring, jump buckle, lock, thick shaft, thin shaft, static contact assembly, arc quenching chamber and other parts, Each process CCD detection, automatic qualified and unqualified differentiation, real-time monitoring and control, automatic data storage, equipment and energy analysis and management, remote operation and functions, can be linked to the small circuit breaker automatic



MINI CIRCUIT **BREAKER AUTOMATIC DETECTION PRODUCTION LINE**

小型断路器 自动检测生产线 产线具有装配、产品自动上料、自动延时校验检测、拼 装、自动穿钉、自动铆合、自动机械性能检测、自动通断 检测、自动耐压检测、自动移印、自动喷码、自动激光打 标、自动卡扣安装、包装、产品自动合格和不合格区分、 实时监控、数据自动存储、设备与MES/ERP等系统联网、 参数任意配方、能源分析和管理、远程操作和运维、大数 据平台集成对接等功能。

The production line is equipped with assembly, automatic product feeding, automatic delay verification and detection, assembly, automatic stitching, automatic riveting, automatic mechanicalCan detect, automatic on/off detection, automatic pressure detection, automatic pad printing, automatic coding, automatic laser marking, automatic clampingLoading, packaging, automatic product qualification and disqualification, real-time monitoring, automatic data storage, equipment and MES/ERP systemNetworking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration and docking functions.







AUTOMATIC **DETECTION PRODUCTION LINE OF** LEAKAGE CIRCUIT BREAKER

漏电断路器 自动检测生产线 产线具有装配、产品自动上料、可定制AC/A/B型等产品检 测、自动剩余电流校验检测、拼装、自动穿钉、自动铆合、 自动机械性能检测、自动通断检测、自动耐压检测、自动移 印、自动喷码、自动激光打标、自动卡扣安装、包装、产品 自动合格和不合格区分、实时监控、数据自动存储、设备与 MES/ERP等系统联网、参数任意配方、能源分析和管理、 远程操作和运维、大数据平台集成对接等功能。

The production line is equipped with assembly, automatic product feeding, customizing AC/A/B and other product testing, automatic residual current verification testing, assembly, automatic threading, automatic riveting, automatic mechanical performance testing, automatic on-off testing, automatic pressure resistance testing, automatic pad printing, automatic Dynamic coding, automatic laser marking, automatic fasteners installation, packaging, automatic product qualified and unqualified differentiation, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.



AUTOMATIC DELAY CHARACTERISTIC **TEST UNIT**

自动延时特性测试单元

具有产品自动上料、全自动延时校验检测、实用于AC型、 A型、B型、D型等产品生产、合格和不合格区 分、产品在 线检测、实时监控、数据自动存储、设备与MES/ERP等系 统联网、参数任意配方、能源分 析和管理、远程操作和运 维、大数据平台集成对接等功能。

With automatic product feeding, automatic delay verification detection, used in AC type, type A, type B, type D and other products production, qualified and unqualified classification, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy points Analysis and management, remote operation and maintenance, big data platform integration and docking functions.







具有产品自动上料、全自动穿钉铆合,兼容1-4极、合格和 不合格区分、产品在线检测、实时监控、数据自动存储、 设备与MES/ERP等系统联网、参数任意配方、能源分析和 管理、远程操作和运维、大数据平台集成对接等功能。

differentiation, product online testing, real-time monitoring, networking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.



AUTOMATIC INJET CODE UNIT 自动喷码单元

具有产品自动上料、全自动喷码打标,兼容1-4极、可实 现喷码机选配和激光打标机选配、产品在线打标、实时监 控、数据自动存储、设备与MES/ERP等系统联网、参数任 意配方、能源分析和管理、远程操作和运维、大数据平台 集成对接等功能。

With automatic product feeding, automatic inkjet marking, compatible with 1-4 poles, can realize the inkjet machine selection and laser marking machine selection, product online marking, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.







AUTOMATIC CAP ASSEMBLY UNIT 自动封盖组装单元 具有产品自动上料、全自动封盖装配,兼容1-4极、产品 在线检测、实时监控、数据自动存储、设备与MES/ERP等 系统联网、参数任意配方、能源分析和管理、远程操作和 运维、大数据平台集成对接等功能。

With automatic product feeding, automatic capping assembly, compatible with 1-4 poles, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.



AUTOMATIC FLIP ERECT SIDE PAD PRINTING UNIT

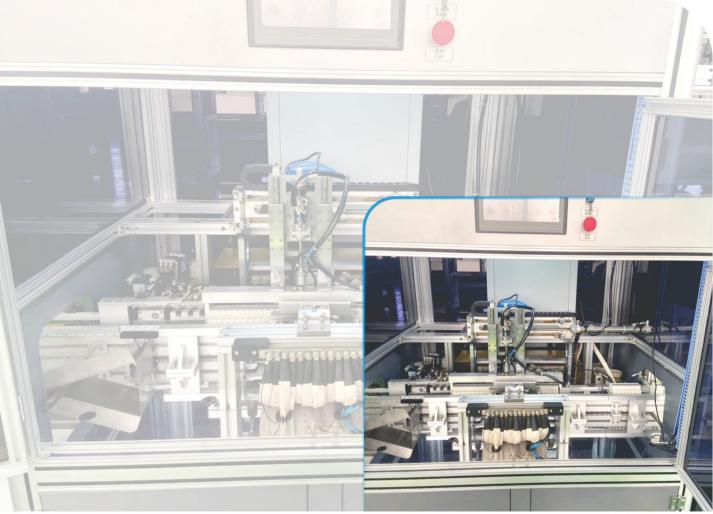
自动翻转竖立 侧面移印单元

具有产品自动上料、全自动侧面移印、翻转竖立,兼容 1-4极,产品在线检测、实时监控、数据自动存储、设备 与MES/ERP等系统联网、参数任意配方、能源分析和管 理、远程操作和运维、大数据平台集成对接等功能。

With automatic product feeding, automatic side pad printing, flip upright, compatible with 1-4 poles, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other









AUTOMATIC TWO SIDE PAD PRINTING UNIT 自动两边侧面移印单元 具有产品自动上料、全自动两边侧面移印,兼容1-4极、产 品在线检测、实时监控、数据自动存储、设备与 MES/ERP等系统联网、参数任意配方、能源分析和管理、 远程操作和运维、大数据平台集成对接等功能。

With automatic product feeding, automatic printing on both sides of the side, compatible with 1-4 poles, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote docking and other functions.



AUTOMATIC

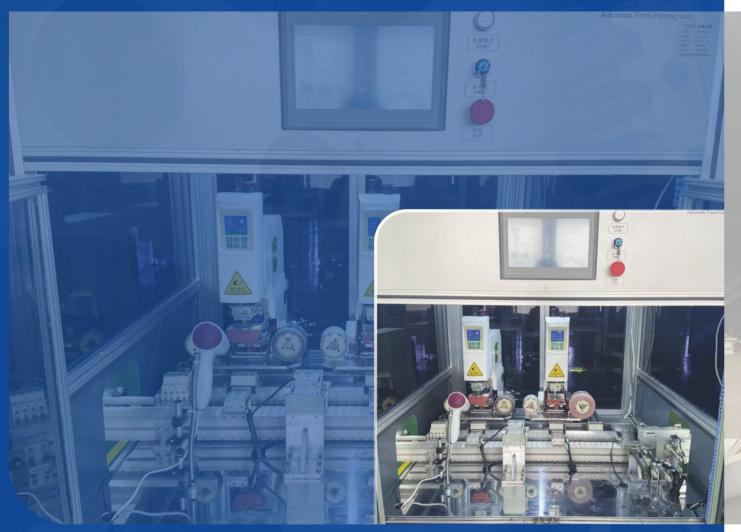
INSTANTANEOUS ACTION CHARACTERISTIC DETECTION UNIT

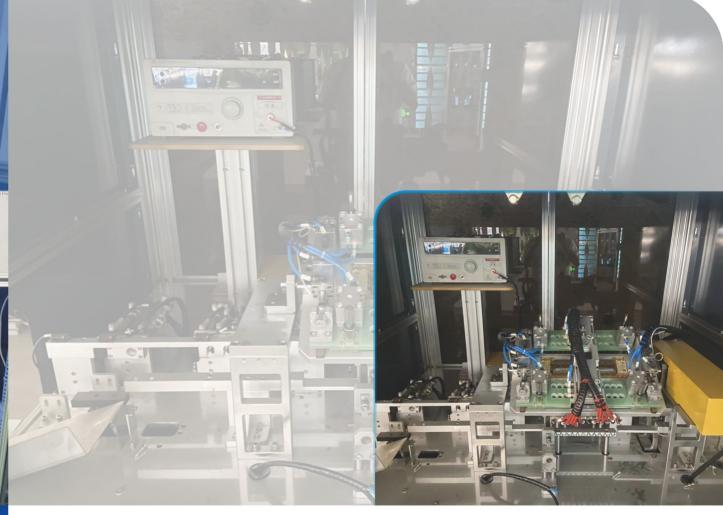
自动瞬时动作特性检测单元

具有产品自动上料、全自动瞬时动作特性检测,兼容1-4极、同时可以检测12极产品、可实现合格和不合格区 分、产品在线检测、实时监控、数据自动存储、设备与 MES/ERP等系统联网、参数任意配方、能源分析和管 理、远程操作和运维、大数据平台集成对接等功能。

With automatic product feeding, automatic instantaneous action characteristics detection, Compatible with 1-4 poles, at the same time can detect 12 poles of products, can realize qualified and unqualified differentiation, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, arbitrary parameter formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.









AUTOMATIC FRONT PAD PRINTING UNIT 自动正面移印单元

具有产品自动上料、全自动移印,兼容1-4极、同时可以 移印4极产品、可定制正面、手柄和其他区域移印,产品在 线检测、实时监控、数据自动存储、设备与MES/ERP等系 统联网、参数任意配方、能源分析和管理、远程操作和运 维、大数据平台集成对接等功能。

With automatic product feeding, automatic pad printing, compatible with 1-4 poles, at the same time can pad printing 4-pole products, can customize front, handle and other areas pad printing, product online detection, real-time monitoring, networking, arbitrary parameters formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.



AUTOMATIC ON

OFFAND PRESSURE **RESISTANCE TESTING UNIT**

自动通断、 耐压特性检测单元

具有产品自动上料、全自动通断动作特性、耐压检测,兼 容1-4极、同时可以检测12极产品、可实现合格和不合格 区分、产品在线检测、实时监控、数据自动存储、设备与 MES/ERP等系统联网、参数任意配方、能源分析和管理、 远程操作和运维、大数据平台集成对接等功能。

With product automatic feeding, automatic on/off action characteristics, pressure resistance detection, Compatible with 1-4 poles, at the same time can detect 12 poles of products, can realize qualified and unqualified differentiation, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, arbitrary parameter formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.







AUTOMATIC BUCKLE ASSEMBLY UNIT 自动卡扣装配单元

具有产品自动上料、全自动卡扣装配,兼容1-4极、可实 现合格和不合格区分、产品在线装配、实时监控、数据自 动存储、设备与MES/ERP等系统联网、参数任意配方、能 源分析和管理、远程操作和运维、大数据平台集成对接等 功能。

compatible with 1-4 poles, can realize qualified and unqualified differentiation, product online assembly, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy big data platform integration docking and other functions.



MINI CIRCUIT

BREAKER STATIC CONTACT SILVER POINT AUTOMATIC WELDING UNIT

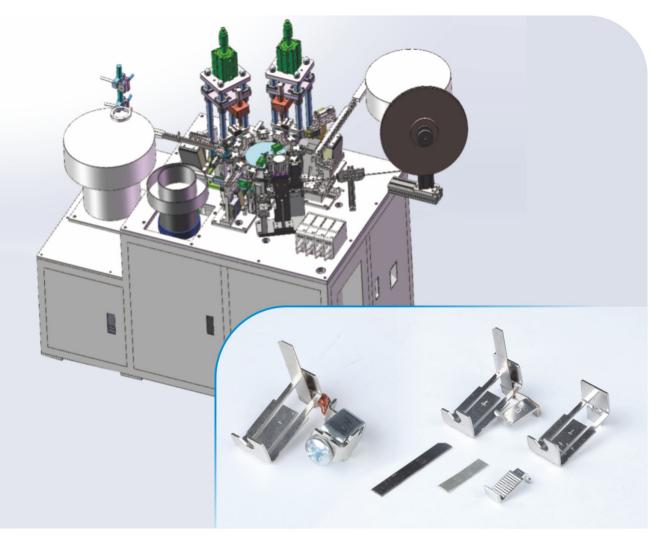
小型断路器静触头 银点自动焊接单元

具有小型断路器静触头和银点自动上料、CCD识别、焊接 压力修正、循环水恒温系统、合格和不合格区分、产品在 线检测、实时监控、数据自动存储、设备与MES/ERP等系 统联网、参数任意配方、能源分析和管理、远程操作和 运维、大数据平台集成对接等功能。

With the small circuit breaker static contact and silver automatic feeding, CCD identification, welding pressure correction, circulating water constant temperature system, qualified and unqualified differentiation, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.







MINI CIRCUIT BREAKER AUTOMATIC **PUNCHING LEVER UNIT**

小型断路器 自动冲杠杆单元 具有小型断路器动触头和杠杆自动上料、传感器识别、 合格和不合格区分、产品在线检测、实时监控、数据自 动存储、设备与MES/ERP等系统联网、参数任意配方、 能源分析和管理、远程操作和运维、大数据平台集成对 接等功能。

With the small circuit breaker moving contacts and lever automatic feeding, sensor identification, qualified and unqualified differentiation, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.



MINI CIRCUIT

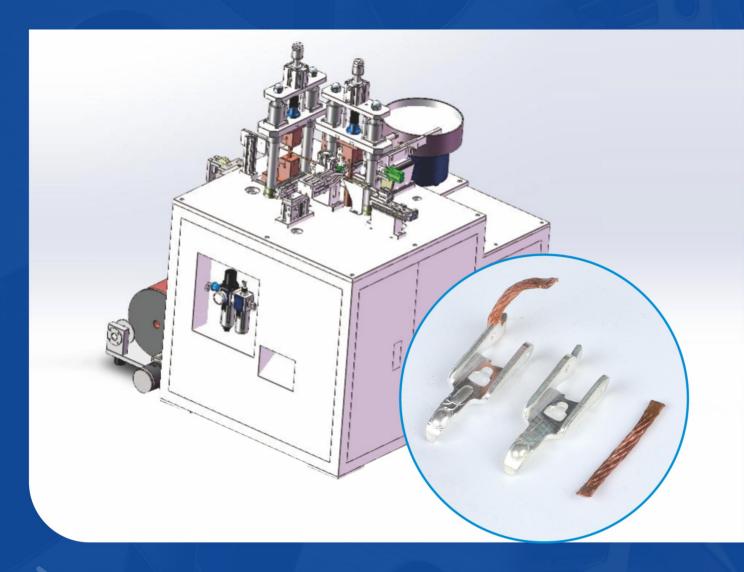
BREAKER DOUBLE GOLD BRACKET **AUTOMATIC WELDING UNIT**

小型断路器双金支架 自动焊接单元

具有小型断路器双金和大支架自动上料、自动裁连接片、 CCD识别、焊接压力修正、循环水恒温系统、合格和不合 格区分、产品在线检测、实时监控、数据自动存储、设备 与MES/ERP等系统联网、参数任意配方、能源分析和管 理、远程操作和运维、大数据平台集成对接等功能。

With small circuit breaker double gold and large bracket automatic feeding, automatic cutting connecting pieces, CCD identification, welding pressure correction, circulating water constant temperature system, qualified and unqualified differentiation, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, arbitrary formula parameters, energy analysis and management, remote operation and maintenance, big data platform integration Interconnection and other functions.









WELDING UNIT OF MINI CIRCUIT BREAKER MOVING CONTACT

小型断路器动触头 自动焊接单元 具有小型断路器动触头自动上料、自动裁线、焊接压力修正、循环水恒温系统、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

With the small circuit breaker moving contact automatic feeding, automatic line cutting, welding pressure correction, circulating water constant temperature system, qualified and unqualified differentiation, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.



SMALL CIRCUIT

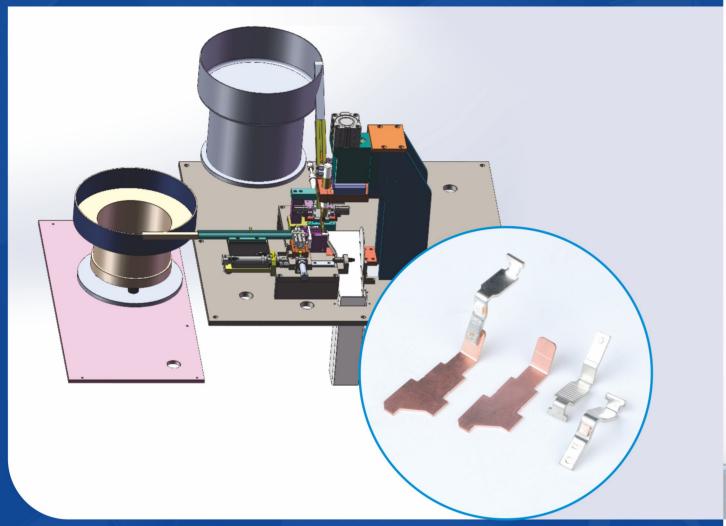
BREAKER COIL AUTOMATIC WELDING UNIT

小型断路器线圈 自动焊接单元 具有小型断路器线圈自动上料、自动裁线、焊接压力修正、循环水恒温系统、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

With small circuit breaker coil automatic feeding, automatic wire cutting, welding pressure correction, circulating water constant temperature system, qualified and unqualified differentiation, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.

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MINI CIRCUIT

BREAKER STATIC COMPONENT AUTOMATIC WELDING UNIT

小型断路器 静组件自动焊接单元 具有小型断路器静触头和引弧片自动上料、焊接压力修正、循环水恒温系统、合格和不合格区分、产品在线检测、实时监控、数据自动存储、设备与MES/ERP等系统联网、参数任意配方、能源分析和管理、远程操作和运维、大数据平台集成对接等功能。

With the small circuit breaker static contact and arc plate automatic feeding, welding pressure correction, circulating water constant temperature system, qualified and unqualified differentiation, product online testing, real-time monitoring, automatic data storage, equipment and MES/ERP system networking, parameter arbitrary formula, energy analysis and management, remote operation and maintenance, big data platform integration docking and other functions.



MINIATURE

CIRCUIT BREAKER STANDARD CHARACTERISTIC TEST UNIT

小型断路器 标准特性测试单元



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塑壳断路器瞬时/延时测试单元

MCCB INSTANTANEOUS DELAY TEST UNIT









塑壳断路器标准测试 温升测试单元

MCCB STANDARD TEST TEMPERATURE RISE TEST UNIT

小型断路器半自动延时特性检测单元

HUIMING 惠铝自动化科技

SMALL CIRCUIT BREAKER SEMI-AUTOMATIC DELAY CHARACTERISTIC DETECTION UNIT











小型断路器瞬时 延时特性人工检测单元

MINI CIRCUIT BREAKER INSTANTANEOUS
DELAY CHARACTERISTIC MANUAL DETECTION UNIT

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